

# Work Order ID 92875

November-09-12 10:29:16 AM

**\*92875\***

Page 1

Item ID: D412-705-013

Accept

**\*N900040100\***

Setup Start **\*NS1\***

Revision ID:

Item Name: Intake Plenum Access Panel

Stop **\*NS2\***

Start Date: 09/11/2012 Start Qty: 3.00

**\*3\***

Cust Item ID:

Required Date: 16/11/2012 Req'd Qty: 3.00

**\*3\***

Customer:

Reference:

Approvals: Process Plan: *ML5*

Date: *12-11-09*

Tooling:

Date:

Run Start **\*NR1\***

QC:

Date:

SPC (Y/N):

Date:

Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
----------	--------------

N/A	Rev C
-----	-------

100		0.00							
-----	--	------	--	--	--	--	--	--	--

**\*100\***

DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPP D412-705-013 CHG 004

110	Pick Kit	0.00							
-----	----------	------	--	--	--	--	--	--	--

**\*110\***

Packaging

Memo

0.00

Packaging

120	QC4- 100% Inspect kits for completeness	0.00							
-----	---	------	--	--	--	--	--	--	--

**\*120\***

QC

Memo

0.00

Quality Control

*D412-705-013*

*12-11-09*

*003*

*ML5 12-11-09*

*3*

*[Signature]*

*[Signature]*

*3*

*D412-705-013*

*12-11-13*

# Work Order ID 92875

November-09-12 10:29:16 AM

**\*92875\***

Page 2

Item ID: D412-705-013

Accept

**\*N900040100\***

Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: Intake Plenum Access Panel

Start Date: 09/11/2012 Start Qty: 3.00

**\*3\***

Cust Item ID:

Required Date: 16/11/2012 Req'd Qty: 3.00

**\*3\***

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start **\*NR1\***

QC:

Date:

SPC (Y/N):

Date:

Stop **\*NR2\***

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

130

0.00

**\*130\***

Packaging

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D412-705-

013 Location:

Rev: D 010

140

QC21- Final Inspection - Work Order Release

0.00

**\*140\***

QC

Memo

0.00

Quality Control

54  
SL 12/11/13

12/11/15

MF  
12-11-13

# Picklist Print

November-09-12 10:29:21 AM

Page 1

Work Order ID: 92875

\*92875\*

Parent Item: D412-705-013

\*D412-705-013\*

Parent Item Name: Intake Plenum Access Panel

Start Date: 09/11/2012

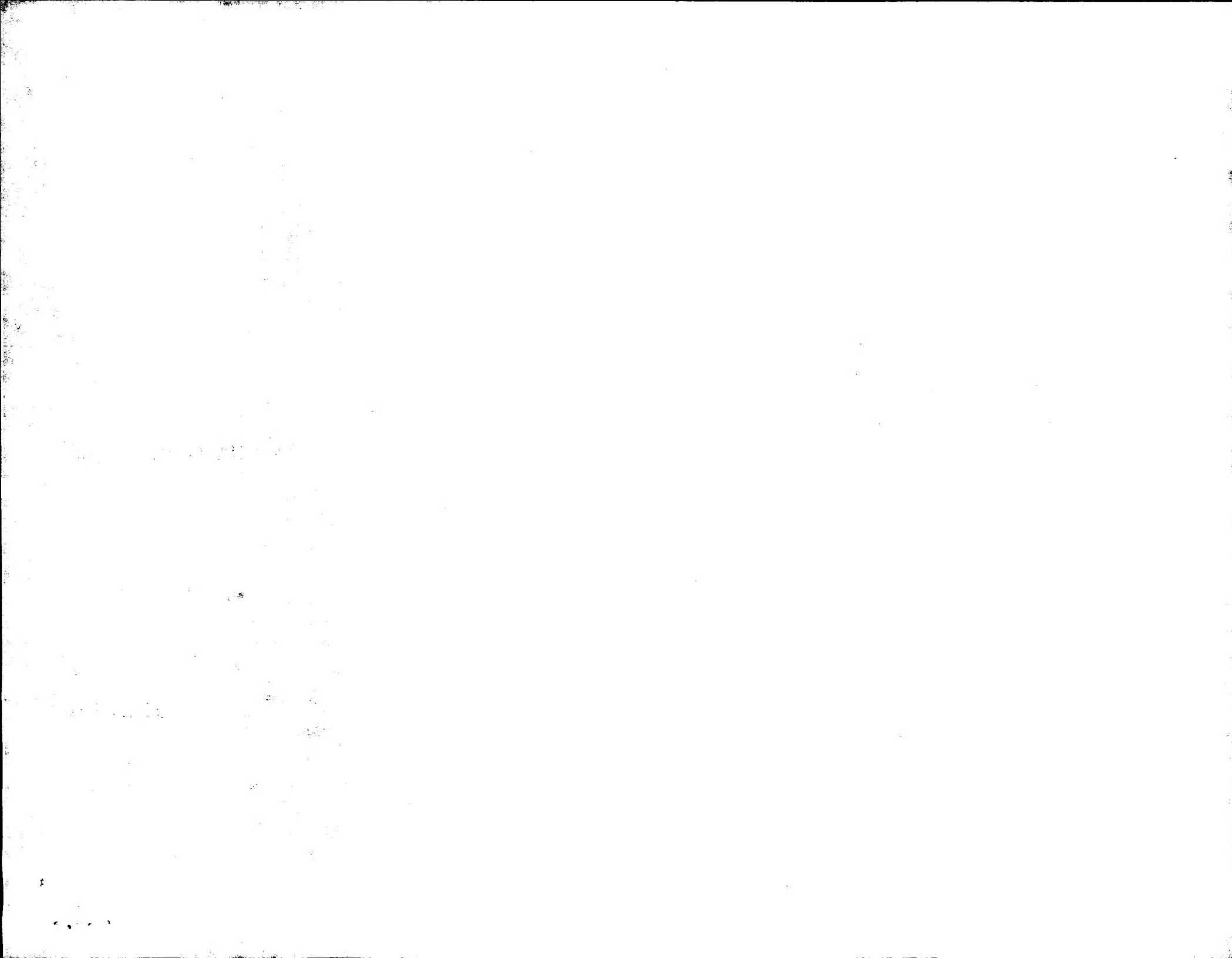
Required Date: 16/11/2012

Start Qty: 3.00

Required Qty: 3.00

Comments: IPP Rev:A New Issue 07-09-09 JLM Verified By:EC  
IPP Rev:B ECN 1052 07-11-05 DD Verified by:EC IPP  
Rev:C ECN 12-670 12.11.07 DD Verified by:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3245-041 <b>*D3245-041*</b> Access Panel Assembly Sms 3x		Manufactured	No			120	Each	3.0000	1 **	3			SL
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST232A				3					
				86822				3		86822			
D3245-042 <b>*D3245-042*</b> Access Panel Assembly Sms 3x		Manufactured	No			120	Each	4.0000	1 **	3			SL
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST232A				4					
				86885				4		86885			
D3245-043 <b>*D3245-043*</b> Door Assembly Sms 3x		Manufactured	No			120	Each	9.0000	2 **	6			SL
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST233				9					
				87937				9		87937			
D3245-11 <b>*D3245-11*</b> Gasket 9.01 Sms 3x		Manufactured	No			120	Each	8.0000	2 **	6			SL
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST232				8					
				86101				8		86101			



# Picklist Print

November-09-12 10:29:21 AM

Page 2

Work Order ID: 92875

\*92875\*

Parent Item: D412-705-013

\*D412-705-013\*

Parent Item Name: Intake Plenum Access Panel

Start Date: 09/11/2012

Required Date: 16/11/2012

Start Qty: 3.00

Required Qty: 3.00

D3245-13

Manufactured No

120

Each

33.0000

\*\*  
6

\*D3245-13\*

Gasket 9.50

Sms 3x

Location

Loc Qty

Loc Code

ST232

33

85090

33

85090

D3245-9

Manufactured No

120

Each

18.0000

\*\*  
6

\*D3245-9\*

Gasket 8.35

Sms 3x

Location

Loc Qty

Loc Code

ST232

18

85091

18

85091

MS20427M3-3

Purchased No

120

Each

1,947.000

\*\*  
16 48

\*MS20427M3-3\*

Rivet

Sms 3x

Location

Loc Qty

Loc Code

GA

1792

123352

1792

123352

ST318

3

120930

3

ST335

152

121114

140

123021

12

# Picklist Print

November-09-12 10:29:21 AM

Page 3

Work Order ID: 92875

Parent Item: D412-705-013

Parent Item Name: Intake Plenum Access Panel

\*92875\*

\*D412-705-013\*

Start Date: 09/11/2012

Required Date: 16/11/2012

Start Qty: 3.00

Required Qty: 3.00

MS21060-L3K

Purchased

No

120

Each

107.0000

24

24

\*MS21060-L3K\*

Nut Plate

\*\*

Location

Loc Qty

Loc Code

ST303

95

120142

95

ST316

10

123280

10

ST319

2

122141

2

12/4/12  
m123day 14x. (3)  
8/

123280 10

## 5.0 PARTS LIST

Qty -011	Qty -013	Qty -015	Qty -017	Qty -019	Qty -021	Qty -023	Part Number	Description
X							D412-705-011	TWIN PAK E-Z ACCESS KIT
1	X						D412-705-013	INTAKE PLENUM ACCESS PANEL KIT
1		X					D412-705-015	DRIVESHAFT TUNNEL MODIFICATION KIT
1			X				D412-705-017	N1 GEARBOX ACCESS PANEL KIT
1				X			D412-705-019	C-BOX OIL COOLER LINE SUPPORT ACCESS KIT
1					X		D412-705-021	OIL PRESSURE TRANSMITTER ACCESS KIT
1						X	D412-705-023	OIL COOLER SUPPORT REMOVABLE LOWER PANEL KIT
	<del>1</del>						<del>D3245-041</del>	<del>ACCESS PANEL ASSEMBLY, LH</del>
	<del>1</del>						<del>D3245-042</del>	<del>ACCESS PANEL ASSEMBLY, RH</del>
	<del>2</del>						<del>D3245-043</del>	<del>DOOR ASSEMBLY</del>
	<del>2</del>						<del>D3245-9</del>	<del>GASKET</del>
	<del>2</del>						<del>D3245-11</del>	<del>GASKET</del>
	<del>2</del>						<del>D3245-13</del>	<del>GASKET</del>
			1				D3255-041	ACCESS PANEL ASSEMBLY, LH
			1				D3255-042	ACCESS PANEL ASSEMBLY, RH
		1					D3256-1	ACCESS PANEL
		1					D3256-3	GASKET
				1			D3259-041	ACCESS PANEL ASSEMBLY, LH
				1			D3259-042	ACCESS PANEL ASSEMBLY, RH
					1		D3307-041	ACCESS PANEL ASSEMBLY
						30	AN3-3A	BOLT
		22	30		6		AN3C-3A	BOLT
		3					AN3C-4A	BOLT
						30	AN960JD10	WASHER
	<del>16</del>	<del>44</del>	<del>36</del>		<del>12</del>		<del>MS20427M3-3</del>	<del>RIVET</del>
						2	MS21051-L3K	NUT PLATE
	<del>8</del>	<del>22</del>	<del>48</del>		<del>6</del>		<del>MS21060-L3K</del>	<del>NUT PLATE</del>
						18	MS21069-L3K	NUT PLATE
		25	30		6		MS9321-09	WASHER

• COPYRIGHT © 2004 BY DART AEROSPACE LTD. •

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

Revision: C

Date: 07.10.12